



PCT/AU03/01430

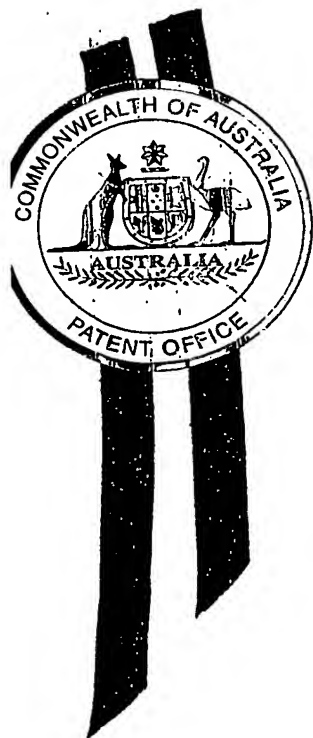
Patent Office  
Canberra

REC'D 17 NOV 2003

WIPO

PCT

I, JANENE PEISKER, TEAM LEADER EXAMINATION SUPPORT AND  
SALES hereby certify that annexed is a true copy of the Provisional specification  
in connection with Application No. 2003903123 for a patent by M.B.T.L.  
LIMITED as filed on 23 June 2003.



WITNESS my hand this  
Twelfth day of November 2003

JANENE PEISKER  
TEAM LEADER EXAMINATION  
SUPPORT AND SALES

**PRIORITY  
DOCUMENT**

SUBMITTED OR TRANSMITTED IN  
COMPLIANCE WITH RULE 17.1(a) OR (b)

BEST AVAILABLE COPY

AUSTRALIA  
Patents Act 1990

## **PROVISIONAL SPECIFICATION**

**200390 filed 23<sup>rd</sup> June 2003**

**Invention Title : Monitoring On Water Sports**

**Applicant: M.B.T.L. Limited**  
[A.C.N. 101 650 471]

**Inventors: Neil Davey**  
**Daniel James**

**The invention is described in the following statement:**

## 1 MONITORING ON WATER SPORTS

This invention relates to a method and system for monitoring performance characteristics of athletes and watercraft in on water sports such as rowing, kayaking, surf-ski riding and sailing.

### **Background to the Invention**

Monitoring of athletes performance both in training and in competition is important in the development and implementation of new approaches aimed at improving sporting performance.

The ability to measure and record athlete physiological information and positional information associated with athlete movement in real-time is critical in the process of athlete training and coaching. Blood oxygen, respiration, heart rates, velocity, acceleration/force, changes in direction, and position and many other factors are required in elite athlete training and coaching. The position, movement and force information plays an important role in effective analysis of the athlete performance, especially for rowers. For example, the stroke frequency, force and synchronisation of athletes are critical for the performance of the rowers in a competition. Currently the stroke information can only be measured in either dedicated sports laboratories or using simulated devices. Reliable analysis of the stroke rate and stroke distance in rowing has been a challenge for a long time due to the availability of the real scenario data, in particular a high precision of position, velocity and acceleration data. Existing technologies used for this purpose include theoretical studies, video-footage procedure, indoor tank procedure, computer modelling and ergometer studies. Much of the equipment is either too heavy, expensive, obtrusive or less reliable. Therefore, smart real-time monitoring during training and competition to help elite athletes to improve their performance and avoid injuries is critical for both athletes and coaches. Any methodology that would improve the situation would not only bring benefits to the rower practice, but also to many other sports related application including both team sports and individual athlete.

USA patents 4984986 and 5099689 disclose measuring systems for off water rowing apparatus which measure the number of strokes or the force applied to the machine.

USA patent 6308649 discloses a monitoring system for sail boat racing which provides feedback to the crew of such parameters as wind speed and direction boat speed, sail boat comfort parameters, sail shape, line tensions, rudder angle etc.

Some development of monitoring systems has occurred in non water sports.

USA 6148262 discloses a bike mounted sports computer including a GPS receiver to provide a mapping facility.

It is an object of this invention to provide a device for real time monitoring of both boat and athlete performance in on water sports.

#### **Brief description of the invention**

To this end the present invention provides an on water data logger which includes

- a) A movement sensor to sense movement
- b) at least one physiological sensor attachable to a human body
- c) a control unit to receive the data from the accelerometer and the physiological sensor
- d) said control unit being programmed to manipulate the received data and transform it into useful parameters for assessing performance
- e) display means for displaying the said parameters
- f) storage means for storing the parameters and/or
- g) telemetry means for transmitting the parameters to a remote control point

This device will provide longitudinal data from the training and competition environment and provide both athlete physiological data and performance data related to the sport.

For rowing or other on water sports the movement sensor data may be used to produce outputs that correlate to

- a) boat speed

- b) acceleration or force for each stroke
- c) stroke rate

The movement sensor is preferably an accelerometer but may also be an impeller unit to sense velocity or a GPS unit to sense instantaneous boat position and velocity or combinations of these sensors. An impeller may be fitted to the boat hull and its rotations sensed to derive boat speed. A disadvantage of the impeller is that it does impede boat speed and is thus not desirable for use during competition. Alternatively a micro fluid flow sensor may be fitted to the hull to measure the water flow past a point on the hull to determine boat speed. A micro fluid flow sensor would not impede the boat speed. A GPS receiver transmitter may be included in the device to derive location and speed parameters.

The physiological sensors used are attached to the boat crew. Heart rate is the prime parameter to be measured and this may be sensed using electrical sensors or microphones. Respiratory rate is also important and may be measured by sensing the stretching of a chest band or using a microphone and signal recognition software. Another parameter is arterial oxygen saturation which may be measured non invasively by a sensor, placed on an earlobe or finger tip, using pulse oximetry employing an infra red absorption technique. Infra-red spectroscopy may be used for non invasive measurement of blood lactate concentrations.

#### **Detailed description of the invention**

Particular embodiments of the invention will be described.

Figure 1 is a schematic layout of a data logger used for a rower and a rowing shell;

Figure 2 shows the components of the data logger system used in a rowing shell;

Figure 3 is a graphical illustration of stroke rate determined by using GPS data;

Figure 4 shows the GPS signals as received over a period of an hour;

Figure 5 illustrates the deviation between code and carrier derived velocity measurements.

A rowing stroke is a precise movement with rowers using their legs, back and arms to generate power. A stroke begins with the placing of the oar in the water

and ends with the reemerging of the oar from the water and positioning for another cycle. The rowing stroke can be divided into four main phases: catch, drive, finish and recovery. These sequential phases must flow from and into each other to produce a continuous and fluid movement.

- 5 **The Catch.** At the catch, the blade is placed into the water quickly while the disturbance to the boat is minimised. The rower's arms are extended outward, torso is tilted forward, and legs are compressed. A good catch produces a minimal amount of back and front splash and causes minimal check. The catches of all crews of a boat must be identical. Out of step catches (unsynchronisation)
- 10 cause balance problems and reduce a boat's speed. The blade must be fully squared to the water at the catch.

- The Drive.** Boat gains its speed on the drive. In this portion of the stroke, the oarsman applies power to the oar with forces from arms, back and legs, and swings his torso away from the stern of the boat. The handle of the oar is pulled
- 15 in a clean, powerful and leveled motion towards the bow of the boat with a constant force.

**The Finish.** At the finish, the oarsman finishes applying power to the oar handle, removes the blade of the oar from the water sharply, and feathers the oar so that the blade of the oar becomes parallel to the surface of the water.

- 20 **The Recovery.** This portion of the stroke gives rowers a brief rest to prepare for the next stroke. The oarsman must slide towards the stern of the boat and prepare the blade for the next catch. Crews exhibit an approximate 2:1 ratio between the time spent on the recovery and the time spend on the drive. At the end of the recovery, the oar is gradually squared (the blade of the oar becomes
- 25 perpendicular to the surface of the water) and prepared for the catch.

- Understanding which movements should occur in each phase of the stroke allows coaches to design effective conditioning programs and evaluate rowing performance effectively. Success in competitive rowing is achieved by taking the shortest time to complete a 2000m course which directly links to the average
- 30 velocity of the boat. Acceleration is proportional to force and time since the boat is accelerated as it reacts with the sweeping arc of the oar. Three factors affecting boat velocity, power, length and rate, are important determinants of

rowing performance. The power provides how fast the boat travels in a stroke, the length is associated with how far the boat travels in each stroke and the rate provides how many strokes are rowed per minute. Therefore the rower must achieve an optimal combination of high stroke power, long stroke length and high stroke rate.

Data obtained from accelerometers has been used to aid the coaching process and improve athlete performance.

Recent developments in micro-electromechanical systems (MEMS) technology have opened new avenues for the use of high precision lightweight accelerometers and gyroscopes for new and challenging sports applications (eg. characterise rate and length of rowing stroke and

stride). MEMS integrate both electrical and mechanical components on a single chip through extensive research into integrated circuit processing technologies. As MEMS accelerometers originated from monitoring vehicle safety and electronic stabilisation, they only provided very low accuracy measurements. However, as micromechanical devices are inherently smaller, lighter, and usually more precise than their macroscopic counterparts, more and more reliable sensors are becoming available. Accelerometers measure linear acceleration and gyroscopes measure angular acceleration (pitch, yaw and roll).

Most accelerometers are used concurrently with gyroscopes to form an inertial navigation or "dead reckoning" system. That is where the deviation from position of a known reference (or starting point) is determined by integration of acceleration in each axis over time. To minimise the error, the gyroscopes enable the orientation of the accelerometer to be determined and the integrator is reset to known reference positions upon each ground contact. In this approach, both accelerometric and gyroscopic transducers are combined to gather and transmit complete 3-dimensional information about a rower's motion.

Inertial sensors errors include initial system heading errors, gyro scale factor errors, accelerometer scale factor and bias errors and gyro bias errors. These drifts and biases inherent in the inertial sensors will cause a misalignment of the platform and errors in the sensed accelerations, which subsequently results in errors in computed velocities and positions.

- The advent of the advanced global navigation satellite systems (GNSS), GPS in particular, has revolutionised conventional precise positioning techniques. GPS has been made more amenable to a wide range of applications through the evolution of rapid static and kinematic methods, and now even more so with the advent of the On-The-Fly (OTF) technique and most recently network-based RTK techniques such as the Trimble virtual reference station system and Geo++ surface correction parameter method. Real-time Kinematic (RTK) or single epoch positioning allows for the determination of the integer ambiguities in real-time. It is therefore not necessary to carry out any static initialisation before performing the survey. Due to the small wavelengths of the carrier phase frequencies ( $\lambda_{L1} \approx 19\text{cm}$  and  $\lambda_{L2} \approx 24\text{cm}$ ), the determination of position within a specific cycle to a millimetre level by utilising differential carrier phase measurements (i.e. differential techniques) is possible. Most systems statistically determine the most likely solution for the position of the roving receiver. Virtually, all carrier phase processing algorithms that utilise an OTF technique, rely on the double difference carrier phase observables as the primary measurement. A search box is determined within which the position must lie. All possible solutions are then assessed and the statistically most-likely candidate is selected. This procedure is extremely computing intensive, particularly with a large number of satellites.
- Regardless of whether the system is for real-time or post-mission use, the algorithm is generally treated the same. Clearly, with real-time implementations, data outages, unfavourable observation environments, multipath and cycle slips can severely limit the performance of the system. The time for ambiguity resolution can range from a few seconds to several minutes depending on some of the following considerations:
- Use of L1 versus L1-L2 (wide-lane,  $L2 \approx 86\text{cm}$ ) observable
  - Distance between reference and roaming receivers
  - Number and geometry of satellites
  - Ambiguity search method used and differential atmospheric conditions
  - Quality of the received signal (multipath effects, code and carrier phase noise etc.)



Precise detection and removal of cycle slips is essential for the successful use of the OTF kinematic GPS technique. Various cycle slip detection techniques have been developed in the past decade. Included are double and triple differencing techniques, comparing the difference between adjacent carrier phase and code values (range residual), comparing the adjacent four observables equation, comparing adjacent ionospheric residual, the least-squares ambiguity decorrelation adjustment, carrier phase curve fitting, using redundant satellites and using the raw Doppler values. These methods typically assume a known stochastic behaviour for unmodelled errors (e.g. noise, multipath, differential atmospheric effects), which if present, will adversely affect the performance of the algorithm. None of these techniques can "cure all" kinematic positioning problems. Sometimes a cycle slip may be detected, but not accurately corrected for. Such instances include a loss of lock, large multipath effects and lower signal-to-noise ratio. This necessitates the combination of two or more of these techniques for a more robust solution.

Figure 1 illustrates the basic components of a system to monitor boat speed and an oarsman's heart rate,

The accelerometer provides a PWM output where the duty cycle is related to the acceleration. On the rising edge and falling edge of the PWM output, a timer value is captured and used to calculate the accelerometers duty cycle. The firmware also includes an algorithm to adjust for jitter in the PWM period, and for a small amount of drift. A more detailed algorithm that compensates for temperature drift over time has been looked at, and will be implemented at a later date.

The impeller pickup uses a Melexis MLX90215 Hall Effect sensor to detect the rotations of the NK impeller. The MLX90215 is programmed with a sensitivity of 100mV/mT. Output from the sensor is amplified by 100 to increase the signal amplitude to a usable range. This signal is then sampled using an A/D at 1200Hz and processed using DSP techniques within the firmware to calculate rotations.

Instead of using an impeller to detect boat speed a water flow sensor may be used. One preferred sensor is a micro PCB or silicon based micro fluid flow sensor that uses a heater in combination with a heat sensor that measures the

change in temperature of fluid flowing past the heater and sensor to determine the fluid flow rate which in this case is the water flowing past a fixed point on the boat hull. This can then be used to measure boat speed.

For competition and race profile analysis it is preferred not to use impellers or water flow sensors but rely on GPS and accelerometers.

The display device is a handheld Compaq iPAQ computer programmed to present the data in a form that is useful to a coach or rower.

It is preferred that the device have data logging and IrDA transfer capabilities which makes data storage on the unit of slightly less importance. However storing data on the unit makes sense as the raw data can be streamed into the device and the greater processing power of the unit chip allows for flexible software and display development.

The microprocessor is a Hitachi HD64F3672FP which stems from the H8/300H family. Its main features are:

- eight 32-bit registers OR sixteen 16-bit or sixteen 8-bit
- Serial communication Interface (SCI)
- 10-bit ADC (4 channels)
- 2 kbytes of RAM

The data for 1 block (by 3 or 4 channels) will be packaged and transmitted in a single frame. The sampling time for a frame (1 block at 150 samples/sec) will be equivalent to 6.6ms. This data will be combined with block and channel information.

A total of eight bytes is required to transmit one block of data this includes the header, two 16-bit channels, Impeller Rotation count and Heart Rate count. The Heart Rate count is only transmitted once a second, or one in every 150 frames.

Heart rate is an output indicating the millisecond value from the previous beat or the millisecond of the beat that occurred during that packet of information. This is used to calculate instantaneous HR on a beat to beat basis. Alternately the number of beats in 15 secs is totalled and then multiplied by 4 to get the HR. The algorithm then runs on a 5 sec rolling average to smooth the data. Given that maximum HR will never exceed 250 bpm this means that at most a beat will occur every 240 ms which is approximately 1 pulse every 2 packets of

Information. Table 1 shows a block of data excluding the framing and network information data.

**Table 1**

Byte	1	Frame header(xEE)
	2	Number of Blocks(4 bits) Number of channels (4 bits)
	3	ACC "Y" bits 1-8
	4	ACC "Y" bits 9-16
	5	ACC "X" bits 1-8
	6	ACC "X" bits 9-16
	7	Impeller rotation count (8bits)
	8	Heart rate count (8bits)

- 5 Table 2 illustrates an example of the bit stream for 2 frames. The first frame containing two 16-bit channels and Impeller Rotation count, and the second frame containing two 16-bit channels, Impeller Rotation count and Heart Rate count

**Table 2**

Data Stream	Meaning
0xEE	Header Byte
0x13	One Block, eg.3Channels
0xA9	Acc Y Lower Byte
0xEA	Acc Y Upper Byte
0x46	Acc X Lower Byte
0xC9	Acc X Upper Byte
0x01	Impeller Rotation Count
0xEE	Header Byte
0x14	One Block, eg.4Channels
0xA9	Acc Y Lower Byte
0xEA	Acc Y Upper Byte
0x46	Acc X Lower Byte
0xC9	Acc X Upper Byte
0x01	Impeller Rotation Count
0x02	Heart Rate Count

The accelerometer unit is powered from a 9Volt battery, which is regulated down to 5volts internally.

The dimensions of the accelerometer unit are 25mm x 30mm x 9mm (smaller than the average matchbox). The cover needs to be splash proof but importantly the on/off buttons and start/stop buttons etc must be able to be accessed even when the rowers are wearing gloves.

All the chips that have been selected are amongst the smallest available in their range, the Hitachi HD64F3672FP measures on 12mm x 12mm, this incorporates a 64 pin architecture and the ADXL202 measuring only 5mm x 5mm.

In figure 2 the components of the system are shown in relation to their mounting on a rowing shell.

A single unit may be used for each crew member or the heart rate lines for each crew member can be included with the accelerometer and speed data to provide a composite set of data. In a multi crew boat each crew member has a receiver within 2 feet that picks up the heart rate signal from the polar heart rate monitor strapped to each crew member. Each heart rate monitor transmits a uniquely coded signal that is assigned to each crew member. the boat data logger receives the heart rate signals for all crew members by cable from the heart rate receivers

A GPS unit may be integrated with the data logger system. This could comprise two units, basic unit plus a second unit for GPS. The units would share the same serial line and communicate using a network protocol. Alternatively the GPS unit could be connected to the basic unit and additional firmware code added to receive and retransmit data.

Inertial navigation systems (INS) may be used to cover the information gaps of the GPS outages. When the INS approach is used in rowing, the required sensors need to be small, lightweight, unobtrusive and inexpensive. These requirements can be met when the sensors are manufactured with MEMS technology. However, due to inherent biases and drift errors of accelerometers and gyroscopes, the accuracy of the current state-of-the-art MEMS sensors must be accounted for in high precision rowing tracking. The basic procedure in INS positioning systems is to process the inertial sensor data. The double integration

of acceleration measurements, cannot be applied due to the lower accuracy of MEMS sensors. This is because in the double integration, errors accumulate quickly, which soon result in velocity errors comparable to typical rowing speeds. However, the advantages of the INS system include its low cost and high output rate of the movement information.

The high precision GPS system can provide high precision velocity and acceleration information (acceleration is the first derivative of velocity and second derivative of displacement). However the GPS system is normally bulky, expensive and provides a low output rate and high power consumption. To solve these problems, an integrated system takes advantage of both low-cost GPS and MEMS sensors to provide high performance capabilities. MEMS sensors are used to provide precise, high rate (say 200Hz), low cost, low volume, low power, rugged, and reliable geo-positioning while low-cost GPS is used for high frequency system calibration (say 5-20Hz). It combines measurements from a GPS OEM board and subsequently GPS chip with inertial measurement units from a combination of three MEMS gyroscopes and accelerometers (say Analog Devices).

A 1 Hz GPS receiver is the minimum frequency that is practical and ideally a 2-5 Hz system is preferred. With a 1 Hz receiver accurate velocity and distance measurements can be obtained but sampling the accelerometer data is needed to obtain stroke rate and intra-stroke characteristics. The accelerometer data could be integrated to get intra-stroke velocity but drift would need to be checked every second using the output from the GPS receiver.

The carrier smoothing procedure will be used to improve the accuracy of the low-cost GPS pseudorange measurements. Carrier phase smoothing is a process that the absolute but noisy pseudorange measurements are combined with the accurate but ambiguous carrier phase measurements to obtain a good solution without the noise inherent in pseudorange tracking through a weighted averaging process. A Kalman filtering system will be designed to integrate the two system measurements.

Figure 3 presents the stroke signals captured using geodetic type GPS receivers and post-processing with the kinematic differential GPS technique. It is

demonstrated that the signals captured provide a clear picture of the rowing stroke phases as described above. In this particular stroke, the graph indicates that the rower has problem in harmonising his stroke cycle by using too much time in the catch instead of the driver.

- 5 To evaluate the accuracy of the GPS carrier phase receiver, two GPS receivers were mounted on the same rowing boat simultaneously. The base station is located on the bank of a river which is about 1~2km away from the course of the boat trial. The baseline solutions from each of the rowing antennas were processed independently from the base station using the PPK technique. The independent baseline length between the two rowing receivers was then  
10 calculated and compared with the result measured using a surveying tape. This baseline length is considered as a "ground truth" (3.57m in our case).

RTK GPS has been proved to be able to provide high precision positioning in  
15 river environment. However, there are a number of factors that need to be taken into consideration:

- Multipath effects: The antenna being positioned near the water surface could potentially be prone to large multipath error. This effect can be up to 5cm for carrier and 5m for code measurements respectively.
- 20 • Signal obstruction/satellite visibility: The GPS antenna is installed in a constricted space in a racing boat, it is therefore unavoidable that the movement of the athlete will block the GPS signals at some time to an elevation angle of approximately 70 degrees. This may potentially cause severe signal obstruction problems and loss of GPS solutions.
- 25 • Obtrusion: Ideally the presence of any instrument should not cause direct visual or physical impact on the athlete, therefore, the size and height of the antenna is a primary consideration.

The "fixed baseline length" and external check methods are used. Reliable mounting of the GPS receiver is required. If we assume that the accuracy of the  
30 position to one GPS rover is the same as to the other, then, from the simple (Least Squares Adjustment) error propagation law, the accuracy of the position of the kinematic GPS measurement (for a single baseline) can be estimated as

0.0027m (0.0038m/sqrt(2)). A few millimetre accuracy of the river height was achieved in a three (consecutive) day trial. Given the closeness of the antenna and the reflective nature of the water surface, the performance of the PPK GPS presents consistent results.

- 5 Figure 4 shows the velocity determined from the GPS position and time information using the following first-order central difference procedure.

$$Velocity(v_T) = \frac{P(T+\Delta T) - P(T-\Delta T)}{2\Delta T} = \frac{\Delta P}{2\Delta T}$$

where  $v_T$  is the velocity of the boat (at time T) determined from PPK GPS solution,  $\Delta P = P(T+\Delta T) - P(T-\Delta T)$  is the plane distance travelled between time

- 10  $T_1$  and  $T_2$  and  $\Delta T = T_2 - T_1$ .  $\Delta P = \sqrt{(N_2 - N_1)^2 + (E_2 - E_1)^2}$ , where E and N are the Easting and Northing coordinates of the rovers. The subscripts "1" and "2" indicate that position derived from rover 2 and rover 1 respectively. The accuracy of the velocity ( $\sigma_v$ ), can then be roughly estimated through the following formula (using the error propagation law):

15 
$$\sigma_v = \frac{1}{\sqrt{2\Delta T}} \sigma_p = \frac{1}{\sqrt{2} \times 0.1} \cdot 0.0027 \approx 0.02 \text{ m/s}$$

Where  $\sigma_p$  is the positional accuracy and  $\sigma_p = 0.0027\text{m}$  as determined previously.

- Figure 5 shows the differences in velocity determined simultaneously from the code and the carrier measurements. Assuming the carrier velocity to be accurate (ie ground truth), the code derived velocity has an average accuracy in the order of ~0.03 m/s. The results confirm that the accuracy of 0.1 m/sec claimed by the manufacturer is correct for more than 95% of observations.
- 20

- Those skilled in the art will realize that the invention may be implemented in a variety of embodiments depending on the water craft used and the number of personnel in the water craft. A variety of sensors may also be used to gather data applicable to the event and the water craft.
- 25

**CLAIMS**

1. An on water data logger which includes
  - a) a movement sensor to sense movement
  - b) at least one physiological sensor attachable to a human body
  - c) a control unit to receive the data from the movement sensor and the physiological sensor
  - d) said control unit being programmed to manipulate the received data and transform it into useful parameters for assessing performance
  - e) display means for displaying the said parameters
  - f) storage means for storing the parameters and/or
  - g) telemetry means for transmitting the parameters to a remote control point
2. An on water data logger as claimed in claim 1 in which the data logger is fitted to a rowing craft and physiological sensors are fitted to each crew member and arranged to communicate with said data logger.
3. An on water data logger as claimed in claim 1 or 2 in which the movement sensor is an accelerometer that is used to derive stroke rate for a rowing craft.
4. An on water data logger as claimed in any preceding claim that also includes a boat speed sensor.
5. An on water data logger as claimed in any preceding claim which includes a GPS unit used to derive velocity and stroke rate
6. An on water data logger as claimed in any preceding claim in which the physiological sensor is a heart rate monitor.



**ABSTRACT**

5 A data logger for a rowing shell and crew which includes an accelerometer, an impeller or flow sensor to sense velocity, a GPS unit to sense position and velocity, a heart rate monitor, a controller programmed to manipulate the data and provide a display of the heart rate, boat speed, stroke rate etc. The data can be stored or transmitted to a remote computer for use by the coach.

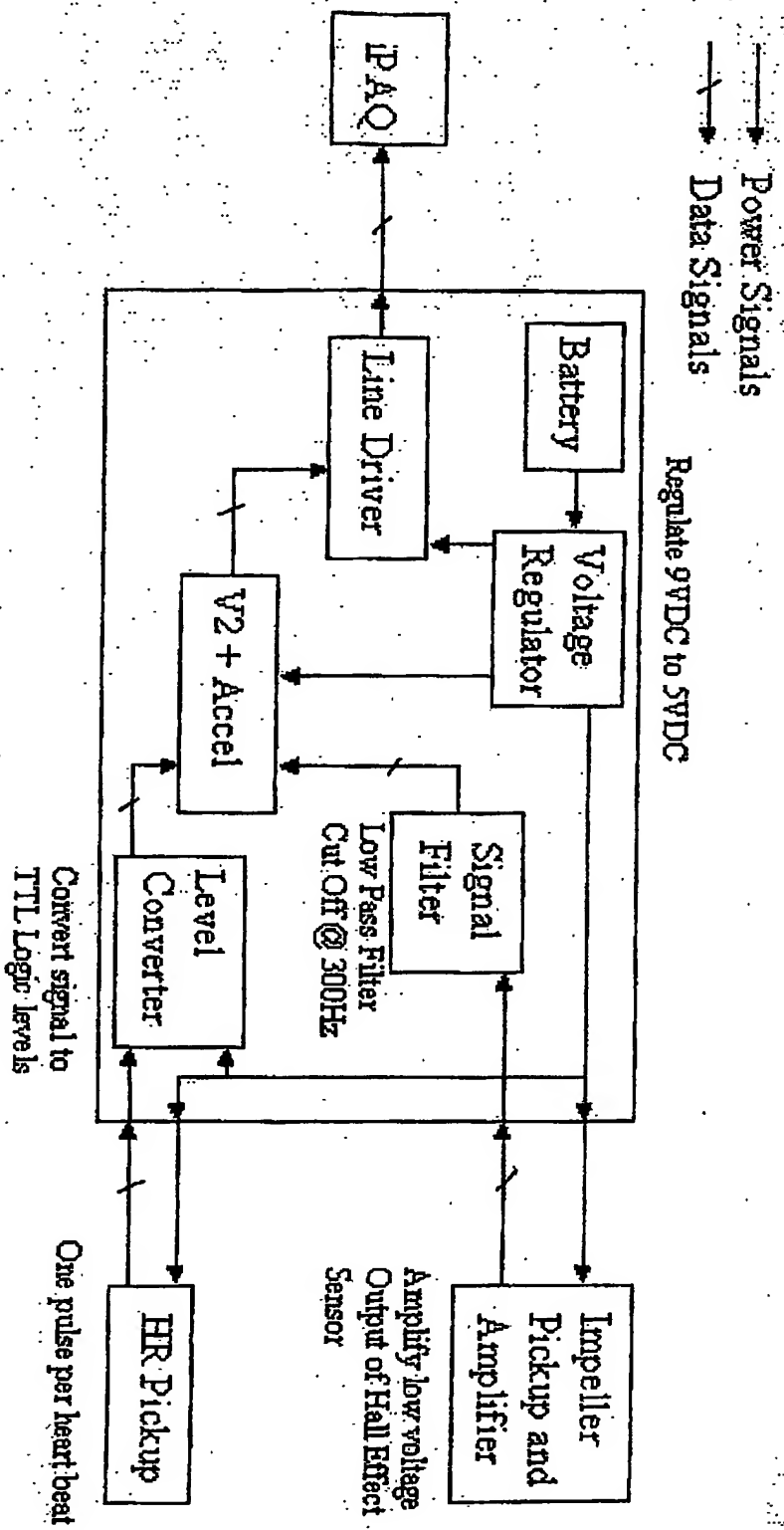


FIGURE 1

## The Current System and Proposed GPS Hardware Addition

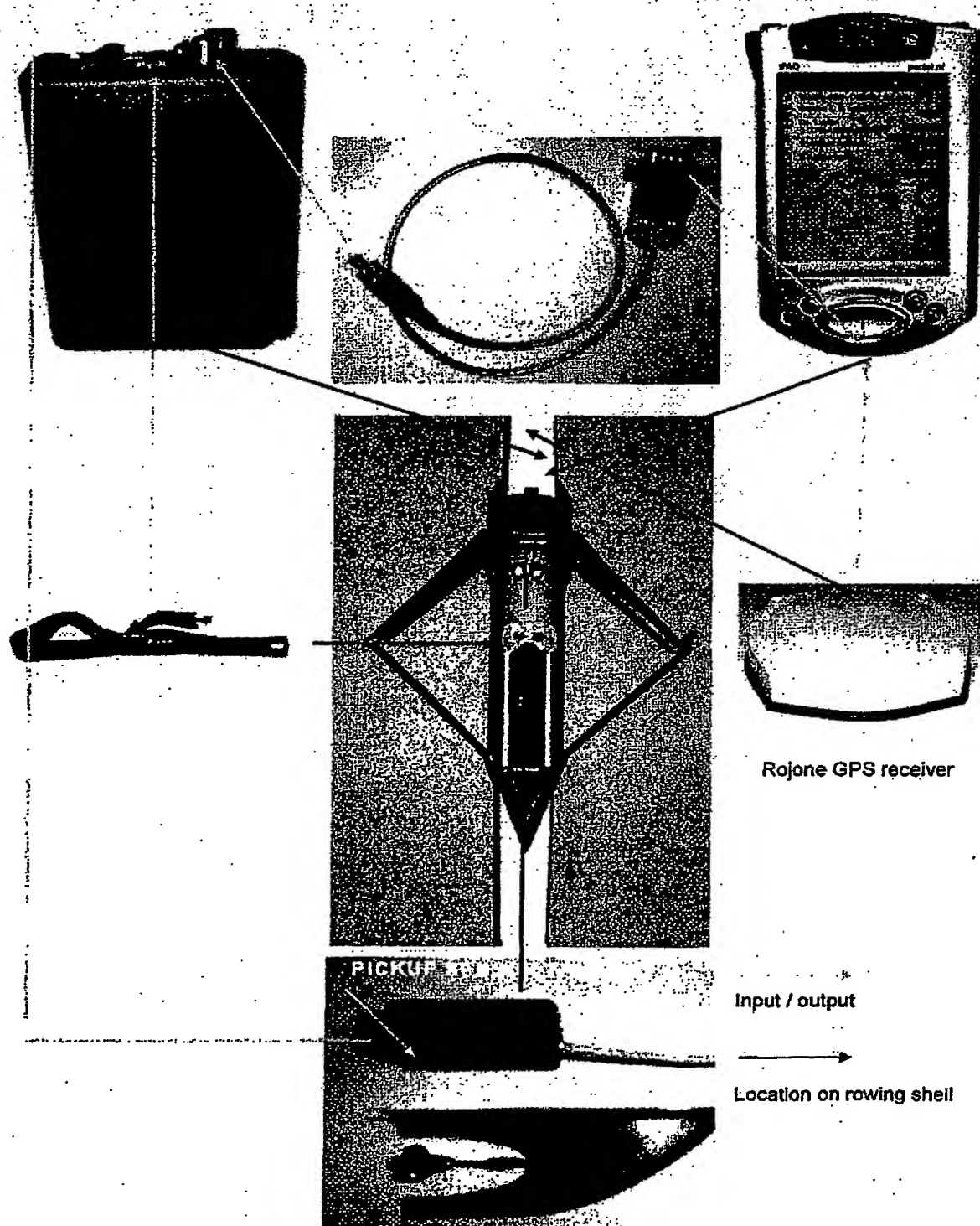


Fig 2

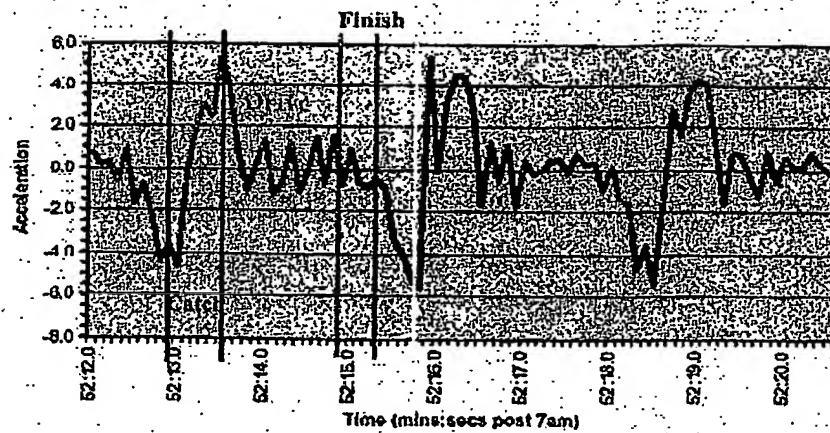


Fig 3

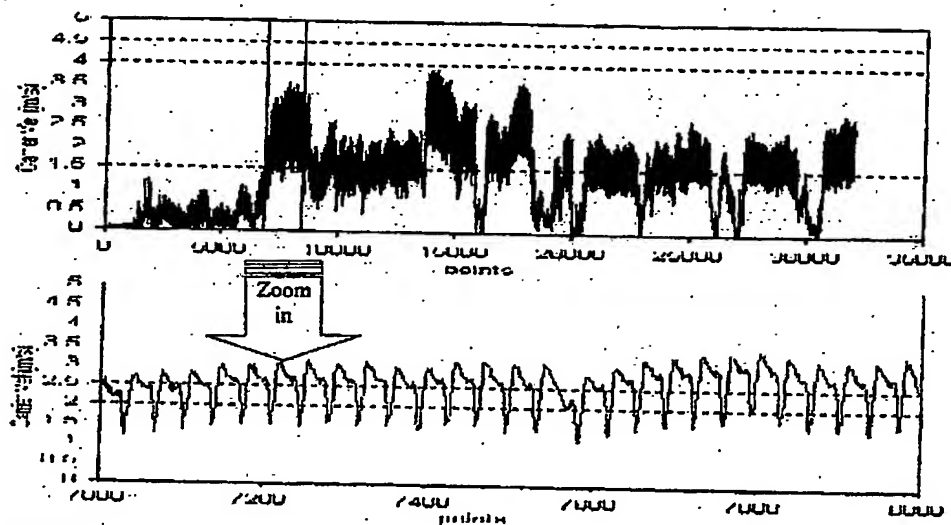
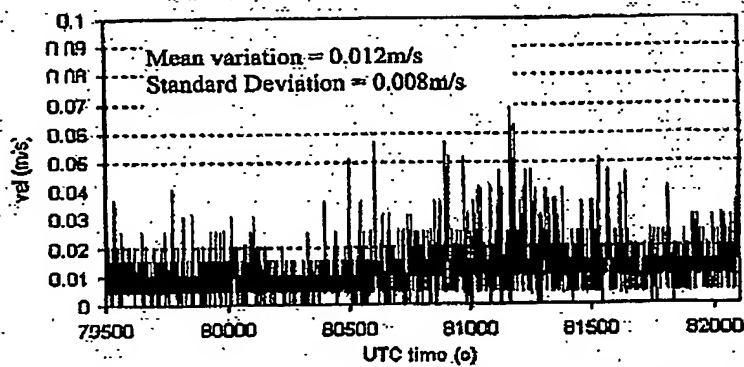


Figure 4: Velocity determined from carrier phase GPS ((a) for a period of one hour, (b) for a section of 100 seconds with an average boat velocity of ~17 strokes per minutes.)



**Figure 5.** GPS velocity difference between code and carrier solution (m/s)

Figure 5

**This Page is Inserted by IFW Indexing and Scanning  
Operations and is not part of the Official Record**

**BEST AVAILABLE IMAGES**

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- ☒ **BLACK BORDERS**
- ☐ **IMAGE CUT OFF AT TOP, BOTTOM OR SIDES**
- ☐ **FADED TEXT OR DRAWING**
- ☒ **BLURRED OR ILLEGIBLE TEXT OR DRAWING**
- ☐ **SKEWED/SLANTED IMAGES**
- ☐ **COLOR OR BLACK AND WHITE PHOTOGRAPHS**
- ☒ **GRAY SCALE DOCUMENTS**
- ☐ **LINES OR MARKS ON ORIGINAL DOCUMENT**
- ☐ **REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY**
- ☐ **OTHER:** \_\_\_\_\_

**IMAGES ARE BEST AVAILABLE COPY.**

**As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.**